



Material - ASTM B584 C86400

Standard Specification for Copper Alloy Sand Casting for General Applications

Group - Non-Ferrous Copper Alloy

Sub Group - ASTM B584 Copper Alloy Sand Casting for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.500 - 1.500	As-Cast	
Iron	Fe %	0.400 - 2.000		
Manganese	Mn %	0.100 - 1.000		
Ni + Co	Ni% + Co%	1.000 max.		
Lead	Pb %	0.500 - 1.500		
Tin	Sn %	0.500 - 1.500		
Zinc	Zn %	34.000 - 42.000		
Copper	Cu %	56.000 - 62.000		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	414 min.
			Yield Strength in Mpa	138 min.
			Elongation in %	15 min.
			Reduction of Area in %	-
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
C86400	UNS	USA	Rod, Bar, Tube and Shapes
B132-A	ASTM	USA	Casting
B147-7A	ASTM	USA	Casting
B271 C86400	ASTM	USA	Casting
B30 7A	ASTM	USA	Ingot and Casting
B30 C86400	ASTM	USA	Ingot and Casting
SB-584 C86400	ASME	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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